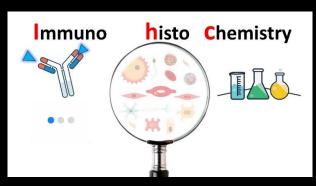


Immunohistochemical principles

The total IHC technical test approach Pre-analytics

Søren Nielsen Director, NordiQC Aalborg University Hospital, Denmark





Agenda:

1. Examples on main critical pre-analytical steps

2. How to make best practice choices

3. Open forum to discuss own experiences



"Immunohistochemistry is technically complex, and no aspect of this complexity can be ignored, from the moment of collecting the specimen to issuance of the final report "
Taylor CR. Arch Pathol Lab Med 2000; 124:945

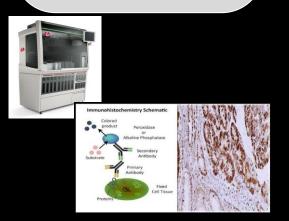
Pre-Analytical

Ischemia
Fixation process
(Decalcification)
Tissue processing
Paraffin embedding
Sectioning
Storage



Analytical

IHC platform
Epitope retrival
Primary antibody
Detection system
Chromogen
Counterstaining
Mounting



Post-Analytical

Usage of controls
Positive controls
Negative controls
"Critical controls"
Scoring / read-out
Interpretation
Reporting





Arch Pathol Lab Med. 2019;143:1346-1363; Preanalytics and Precision Pathology

Pathology Practices to Ensure Molecular Integrity of Cancer Patient Biospecimens for Precision Medicine

Carolyn C. Compton, MD, PhD; James A. Robb, MD; Matthew W. Anderson, MD, PhD; Anna B. Berry, MD; George G. Birdsong, MD; Kenneth J. Bloom, MD; Philip A. Branton, MD; Jessica W. Crothers, MD; Allison M. Cushman-Vokoun, MD, PhD; David G. Hicks, MD; Joseph D. Khoury, MD; Jordan Laser, MD; Carrie B. Marshall, MD; Michael J. Misialek, MD; Kristen E. Natale, DO; Jan Anthony Nowak, MD, PhD; Damon Olson, MD; John D. Pfeifer, MD, PhD; Andrew Schade, MD; Gail H. Vance, MD; Eric E. Walk. MD: Sophia Louise Yohe, MD



DIAGNOSTICS

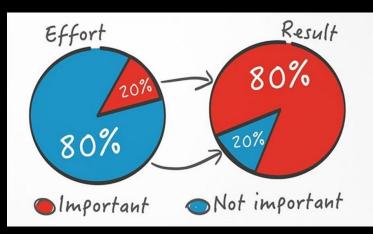
Analytical science, Laboratory management, Quality assurance and quality control, Biochemistry and molecular biology

Garbage In, Garbage Out

The hidden reason laboratory test results may not be as reliable as they seem

Carolyn Compton | 03/16/2018

Pareto's principle;



60-80% of errors in pathology estimated to be related to preanalytics.....

5-6 main parametres identified to represent 80% of the errors



- 1. Cold ischemia time (time from removal to fixative)
- 2. Method of processing (tissue thickness, temperature, fixative volume to tissue mass ratio)
- 3. Type and quality of fixative
- 4. Total time in formalin
- 5. Section handling cutting, drying, slide type...
- 6. Storage conditions (blocks and cut slides)



- 1. Cold ischemia time (time from removal to fixative)
- 2. Method of processing (tissue thickness, temperature, fixative volume to tissue mass ratio)
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MODERN PATHOLOGY (2009) 22, 1457-1467
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1457

Delay to formalin fixation effect on breast biomarkers

Thaer Khoury¹, Sheila Sait², Helena Hwang¹, Rameela Chandrasekhar³, Gregory Wilding³, Dongfeng Tan⁴ and Swati Kulkarni⁵

Effect of Delayed Formalin Fixation on Estrogen and Progesterone Receptors in Breast Cancer

A Study of Three Different Clones

Jingxin Qiu, MD, PhD,¹ Swati Kulkarni, MD,² Rameela Chandrasekhar,³ Mark Rees, PhD,^{4,6} Kathryn Hyde,⁵ Gregory Wilding, PhD,³ Dongfeng Tan, MD,⁶ and Thaer Khoury, MD¹

Key Words: Breast cancer; Biomarkers; Delay to formalin fixation



MODERN PATHOLOGY (2012) 25, 1098-1105
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The effect of cold ischemic time on the immunohistochemical evaluation of estrogen receptor, progesterone receptor, and HER2 expression in invasive breast carcinoma

The vast majority of publications indicate inferior IHC/ISH performance in tissue subjected to delayed fixation.

But

To what degree ? What is acceptable ? What is best practice ?

7



MODERN PATHOLOGY (2012) 25, 1098–111
1098 © 2012 USCAP, Inc. All rights reserved 0893-995-2/12: \$52.

The effect of cold ischemic time on the immunohistochemical evaluation of estrogen receptor, progesterone receptor, and HER2 expression in invasive breast carcinoma

Isil Z Yildiz-Aktas, David J Dabbs and Rohit Bhargava

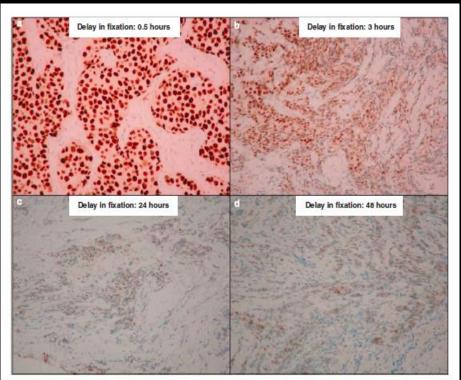


Figure 1 An example of a non-refrigerated case. The tumor was strongly positive for estrogen receptor (similarly to core biopsy) at 0.5 h of delayed fixation (a) but demonstrated significant reduction at 3h (b), 24 h (c), and 48 h (d). All photomicrographs were taken at \times 200.

H-score: intensity (0-3) x proportion (%)

Table 3 Average and median ER and PR H-scores for different cold ischemic time periods for refrigerated samples

Cold ischemic time period (h)	ER H-score (mean and median)	PR H-score (mean and median)	ER H-score compared with core (P-value)	PR H-score compared with core (P-value)
0.5	193; 230	129; 150	0.5608	0.9361
1	200; 230	128; 140	0.7301	0.9092
2	194; 220	132; 170	0.5762	0.9916
3	190; 220	120; 155	0.4967	0.7244
4	182; 215	104; 80	0.3365	0.3855
24	159; 210	100; 75	0.1146	0.3356
48	145; 160	77; 20	0.0637	0.1130

Table 4 Average and median ER and PR H-scores for different cold ischemic time periods for non-refrigerated (at room temperature) samples

20°C/RT

				<u> 20 0/111</u>
Cold ischemic time period (h)	ER H-score (mean and median)	PR H-score (mean and median)	ER H-score compared with core (P-value)	PR H-score compared with core (P-value)
0.5	200; 230	133; 160	0.7180	0.9827
1	195; 220	122; 120	0.6218	0.7875
2	178; 210	105; 60	0.2858	0.4217
3	146; 180	87; 70	0.0312	0.1448
4	146; 170	78; 50	0.0389	0.0877
24	115; 95	68; 20	0.0031	0.0467
48	118; 90	63; 20	0.0049	0.0366



MODERN PATHOLOGY (2012) 25, 1098–1105
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The effect of cold ischemic time on the immunohistochemical evaluation of estrogen receptor, progesterone receptor, and HER2 expression in invasive breast carcinoma

Isil Z Yildiz-Aktas, David J Dabbs and Rohit Bhargava

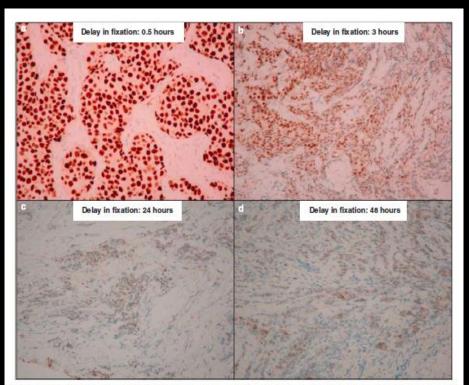


Figure 1 An example of a non-refrigerated case. The tumor was strongly positive for estrogen receptor (similarly to core biopsy) at 0.5 h of delayed fixation (a) but demonstrated significant reduction at 3h (b), 24 h (c), and 48 h (d). All photomicrographs were taken at \times 200.

H-score: intensity (0-3) x proportion (%)

Time and temp. matters.....

"Non-refrigerated samples are affected more by prolonged cold ischemic time than refrigerated samples. Cold ischemic time period of as short as one-half hour may occasionally impact the immunohistochemical (IHC) staining for progesterone receptor. Significant reduction in IHC staining for hormone receptors, and HER2, however, generally does not result until 4 h for refrigerated samples and 2 h for nonrefrigerated samples. The ASCO/CAP guideline of cold ischemic time period 1 h is a prudent guideline to follow".



Virchows Archiv (2019) 475:191-199 https://doi.org/10.1007/s00428-019-02595-9

ORIGINAL ARTICLE



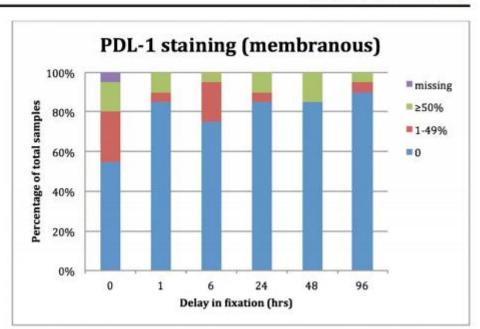
Impact of delayed and prolonged fixation on the evaluation of immunohistochemical staining on lung carcinoma resection specimen

Maartje van Seijen $^{1,2} \cdot$ Luka Brcic $^3 \cdot$ Atilio Navarro Gonzales $^4 \cdot$ Irene Sansano $^5 \cdot$ Matyas Bendek $^{6,7} \cdot$ Iva Brcic $^3 \cdot$ Birgit Lissenberg-Witte $^8 \cdot$ H. Ibrahim Korkmaz $^1 \cdot$ Thomas Geiger $^9 \cdot$ Rosita Kammler $^9 \cdot$ Rolf Stahel $^{9,10} \cdot$ Erik Thunnissen $^1 \cdot$ On behalf of ETOP 9

Received: 5 January 2019 / Revised: 14 May 2019 / Accepted: 3 June 2019 / Published online: 1 July 2019 © The Author(s) 2019 "Samples with delay in fixation showed deterioration of tissue quality leading to reduction in the expression of CK 7, Keratin MNF116, CAM 5.2, CK 5/6, TTF-1, CMET, Napsin A, D2-40, and PD-L1. Prolonged fixation had no influence on the performance of immunohistochemical stains. Delay of fixation negatively affects the expression of different immunohistochemical markers, influencing diagnostic (cytokeratins) and predictive (PD-L1) testing."

196 Virchows Arch (2019) 475:191–199

Fig. 2 The distribution of PD-L1 (E1L3N (XP)) staining divided in 4 categories is shown for samples with delay in fixation. Of note, the number of cases with positive PD-L1 staining (1–49% and ≥ 50%) is lower after delay in fixation





Research Article

Laboratory Investigation 95, 334-341 (March 2015) | doi:10.1038/labinvest.2014.139

Preanalytical variables and phosphoepitope expression in FFPE tissue: quantitative epitope assessment after variable cold ischemic time

Maria Vassilakopoulou, Fabio Parisi, Summar Siddiqui, Allison M England, Elizabeth R Zarella, Valsamo Anagnostou, Yuval Kluger, David G Hicks, David L Rimm and Veronique M Neumeister



computed using bootstrapping. The majority of the epitopes tested revealed changes in expression levels with increasing time to formalin fixation. Some phosphorylated proteins, such as phospho-HSP27 and phospho-S6 RP, involved in post-translational modification and stress response pathways increased in expression or phosphorylation levels. Others (like phospho-AKT, phospho-ERK1/2, phospho-Tyrosine, phospho-MET, and others) are quite labile and loss of antigenicity can be reported within 1–2h of cold ischemic time. Therefore specimen collection should be closely monitored and subjected to quality control measures to ensure accurate measurement of these epitopes. However, a few phosphoepitopes (like phospho-JAK2 and phospho-ER) are sufficiently robust for routine usage in companion diagnostic testing.

Cold ischemic time 1-2 hours:

Phospho-HSP27 Increased

Phospho-AKT Reduced

Phospho-ER Stable

Message; Consistency in tissue handling and transportation... if possible... ©



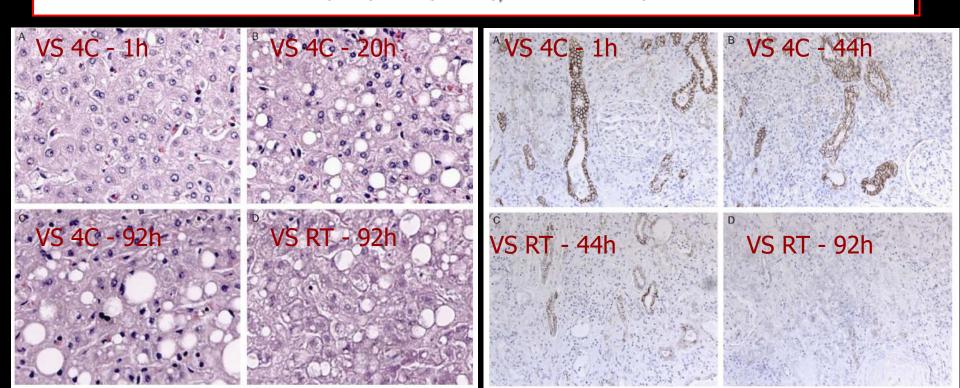
Concl.: Cooling preserved specimens, whereas vacuum sealing added no effect

Technical Article

tochem Mol Morphol • Volume 19, Number 5, October 2011

Vacuum Sealing and Cooling as Methods to Preserve
Surgical Specimens (IHC and molecular assays)

Thomas Kristensen, PhD,* Birte Engvad, MD,* Ole Nielsen, MT,* Torsten Pless, MD,†
Steen Walter, MD, DMSc, FEBU,‡ and Martin Bak, MD*





- 1. Cold ischemia time (time from removal to fixative)
- 2. Method of processing (tissue thickness, temperature, fixative volume to tissue mass ratio)
- 3. Type and quality of fixative
- 4. Total time in formalin
- 5. Section handling cutting, drying, slide type...
- 6. Storage conditions (blocks and cut slides)



How fast

■ For more than 70 years NBF has shown to have a bizarre effect

 Formaldehyde is one of the fastest solutions regrading tissue penetration but one of the slowest regarding fixation

Phase I	Penetration	Fast is NBF?
Phase II	Binding	Moderate
Phase III	Cross-linking	Slow



Formaldehyde fixation How long will it take to fix?

Penetration time at K = 3.6 (Baker's coeeficient) ($d = K \times \sqrt{t}$)

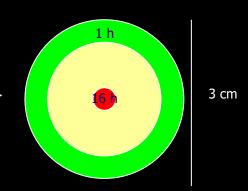
1 hour = 3.6 mm

4 hours = 7.2 mm (1.8 mm/hr)

16 hours = 14.4 mm (0.9 mm/hr)

64 hours = 28.8 mm (0.45 mm/hr)

256 hours = 57.6 mm (0.225 mm/hr)



(to double the depth; 4x the time)



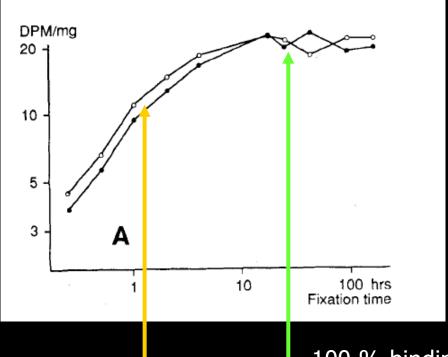




1052-0295/94/6903-177/\$3.00/0 BIOTECHNIC & HISTOCHEMISTRY* Copyright © 1994 by Williams & Wilkins Volume 69 Number 3

Kerstin G. Helander

Laboratory of Membrane Biology, Center for Ulcer Research and Education, University of California, Los Angeles, California 90073



room temp.

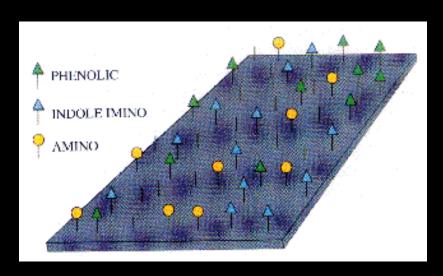
37°C

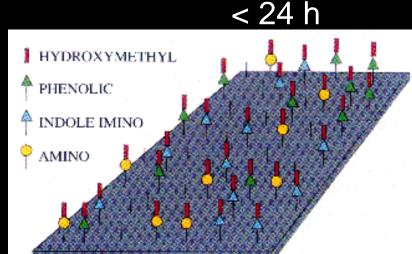
4 x 4 x 4 mm liver tissue

100 % binding of formaldehyde after 24 hours at 25°C

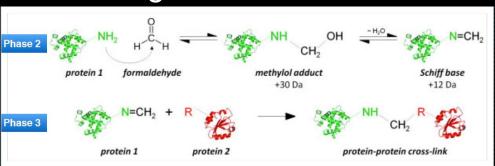
50 % binding of formaldehyde after 100 min. at 25°C

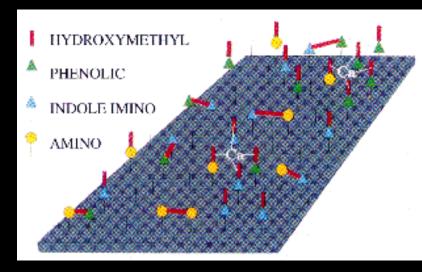




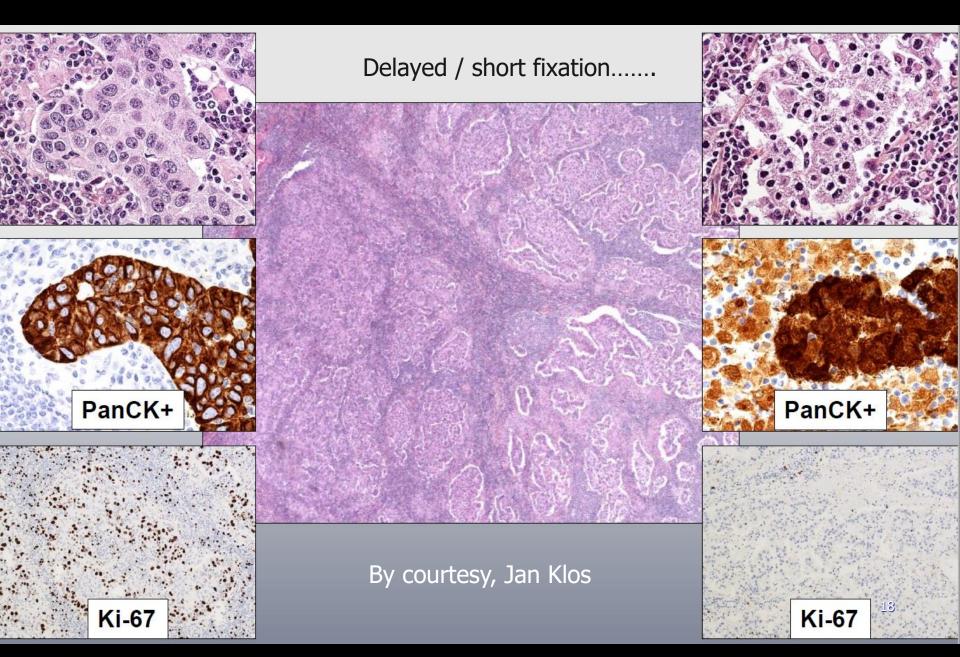


Formaldehyde is a cross linking protein fixing agent, reacting "clock-wise" - the longer the more effective!

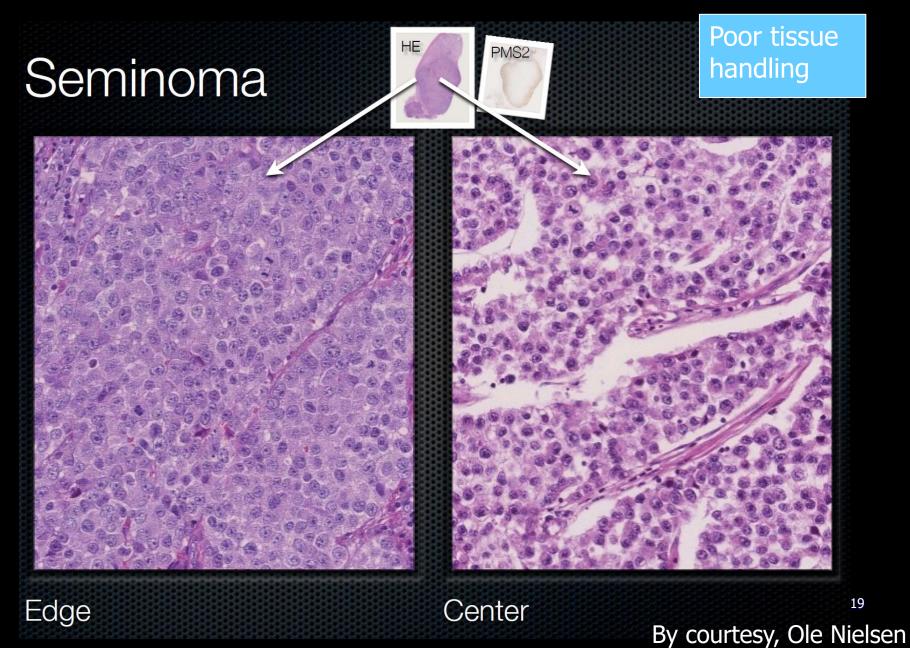


















PMS2, EPR3947

MSH6, EP49



Poor tissue handling

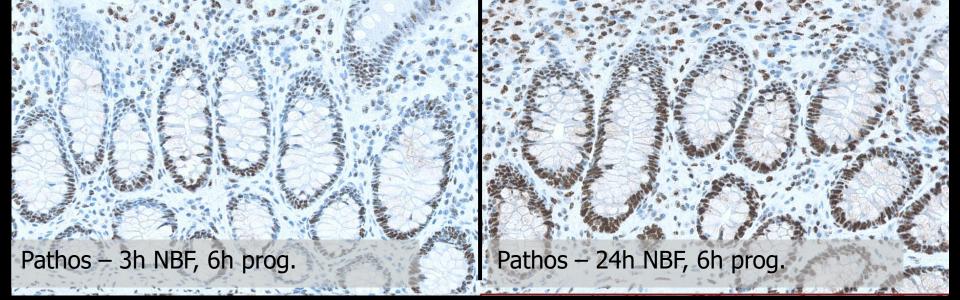




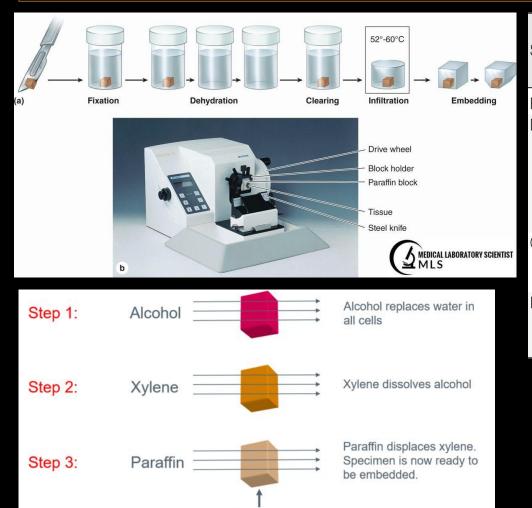
Colon: MSH2, mAb clone G219-1129 & MSH6, clone EP49



Colon: MLH1, mAb clone ES05 & PMS2 clone EP51







Too short time in	formalin induces a
hybrid fixation wi	th alcohol affecting
some antigens / t	targets

Specimen

Sequence	Reagent	For small biopsy specimens		For large surgical specimens	
	X	Time (min)	°C	Time (min)	°C
Fixation	Formalin	44	45	44	45
Dehydration	Ethanol (30%)	30	45	30	45
	Ethanol (50%)	30	45	30	45
	Ethanol (70%)	30	45	30	45
	Ethanol (80%)	30	45	30	45
	Ethanol (95%)	30	45	60	45
	Ethanol (100%)	30	45	90	45
Clearing	Xylene	45	45	45	45
	Xylene	45	45	45	45
	Xylene	90	45	90	45
Impregnation	Paraffin	60	65	60	65
. 0	Paraffin	60	65	60	65
	Paraffin	80	65	80	65





Short formalin / delayed time to formalin sensitive targets;

Target

ALK

Bcl6

BRAF

CD138

Cyclin D1

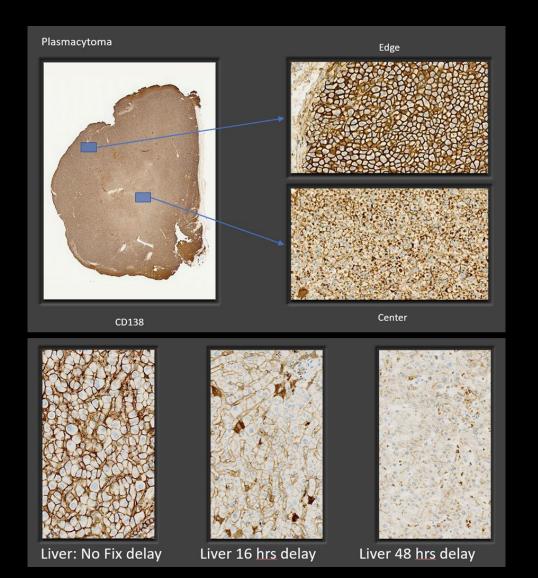
MLH1

p53

PD-L1

PMS2

PAX8



Clinical sample

Control design

By courtesy Ole Nielsen



- To secure fixation and stabilization the fixation time is critical and not just the penetration time !!!
- 16 24 h minimum for a 1 mm biopsy
- 16 24 h minimum for a 4 mm specimen

Penetration-time + Binding-time => Reaction/fixation-time

REVIEW ARTICLE

(Appl Immunohistochem Mol Morphol 2008;16:513-520)

Consensus Recommendations on Estrogen Receptor Testing in Breast Cancer By Immunohistochemistry

Hadi Yaziji, MD,* Clive R. Taylor, MA, MD, D.Phil,† Neal S. Goldstein, MD,‡
David J. Dabbs, MD,§ Elizabeth H. Hammond, MD,|| Bryan Hewlett, ART (CSMLS
MLT (CMLTO),¶ Alton D. Floyd, PhD,* Todd S. Barry, MD,#
Alvn W. Martin, MD, ** Sunil Badve, MD, † † Frederick Baehner, MD, † †
Richard W. Cartun, MD,‡‡ Richard N. Eisen, MD,§§
Paul E. Swanson, MD,||| Stephen M. Hewitt, MD, PhD,¶¶
Mogen Vyberg, MD,## and David G. Hicks, MD***
and Members of the Standardization Ad-Hoc Consensus Committee

"There is a misconception that smaller biopsy samples will fix more quickly than larger resection specimens and therefore require less time in formalin."



Arch Pathol Lab Med. 2018;142:1364-1382

Human Epidermal Growth Factor Receptor 2 Testing in Breast Cancer

American Society of Clinical Oncology/College of American Pathologists Clinical Practice Guideline Focused Update

Antonio C. Wolff, M. Elizabeth Hale Hammond, Kimberly H. Allison, Brittany E. Harvey, Pamela B. Mangu, John M.S. Bartlett, Michael Bilous, Ian O. Ellis, Patrick Fitzgibbons, Wedad Hanna, Robert B. Jenkins, Michael F. Press, Patricia A. Spears, Gail H. Vance, Giuseppe Viale, Lisa M. McShane, Mitchell Dowsett

sco special arti

Estrogen and Progesterone Receptor Testing in Breast Cancer: ASCO/CAP Guideline Update

Kimberly H. Allison, MD¹; M. Elizabeth H. Hammond, MD²; Mitchell Dowsett, PhD³; Shannon E. McKernin⁴; Lisa A. Carey, MD⁵; Patrick L. Fitzgibbons, MD⁶; Daniel F. Hayes, MD⁷; Sunil R. Lakhani, MD®, Mariana Chavez-MacGregor, MSc¹o; Jane Perlmutter, PhD¹¹; Charles M. Perou, PhD⁵; Meredith M. Regan, ScD¹²; David L. Rimm, MD, PhD¹³; W. Fraser Symmans, MD¹o; Emina E. Torlakovic, MD, PhD¹⁴,¹ Leticia Varella, MD¹⁶; Giuseppe Viale, MD¹७,¹ Tracey F. Weisberg, MD¹o; Lisa M. McShane, PhD²o; and Antonio C. Wolff, MD²¹

72h

6 -

6 -72h



Examples of the Impact of Fixation Conditions with VENTANA ALK (D5F3) CDx Assay

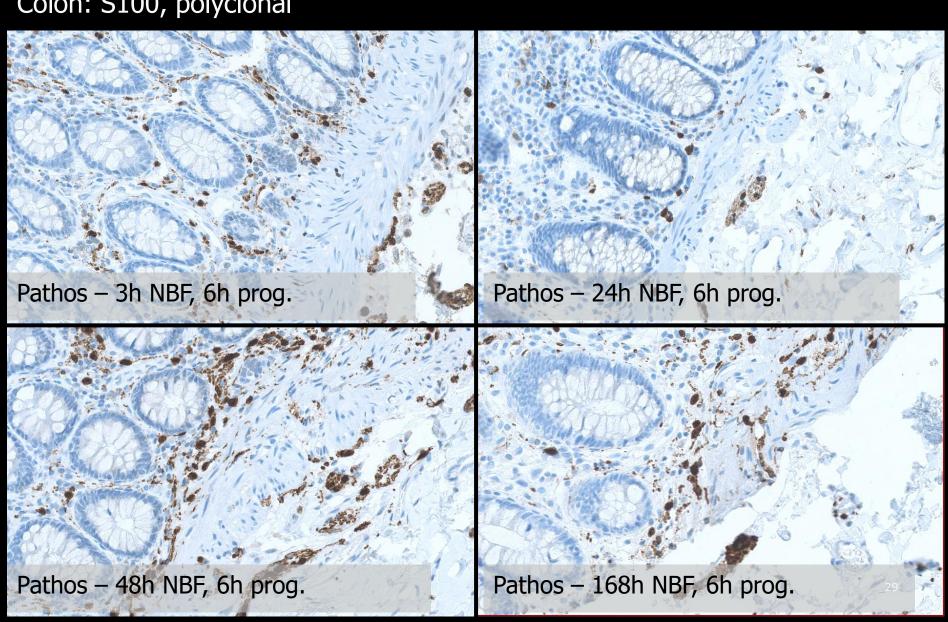
Fixation Time (Hours)	Fixative					
	10% NBF	10% NBF Zinc Formalin		95% Ethanol		
1						
12						



	VENTANA PD-L1 (SP263) Assay Staining of Placenta Tissue Across Fixatives and Fixation Times						
Point (Hrs)	10% NBF	Zinc Formalin	PREFER fixative**	AFA**	Alcoholic Formalin**	95% Ethanol**	
1*							
6							
12							
24							
48							
72							

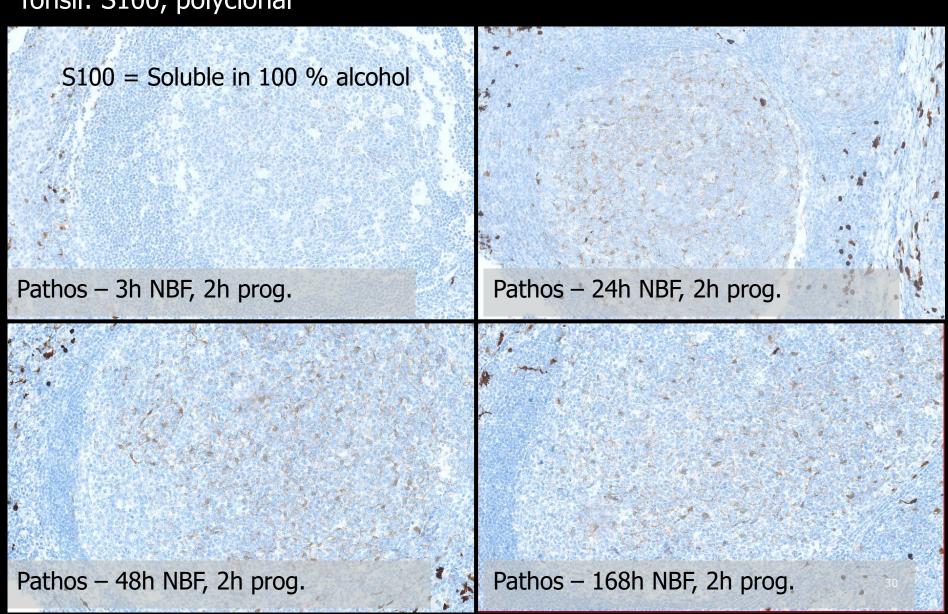


Colon: S100, polyclonal





Tonsil: S100, polyclonal





(Am J Surg Pathol 2011;35:545-552)

The Effect of Prolonged Fixation on the Immunohistochemical Evaluation of Estrogen Receptor, Progesterone Receptor, and HER2 Expression in Invasive Breast Cancer: A Prospective Study

Leung Chu Tong, BA, MD,* Nahid Nelson, BSc, PhD,† Jim Tsourigiannis, BSc, MLT,† and Anna Marie Mulligan, MB, MSc, FRCPath*†

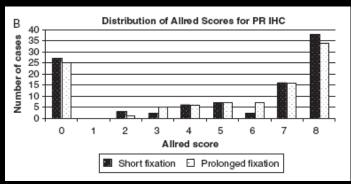
13 hours versus 79 hours in 10% NBF (the week-end dilemma....)

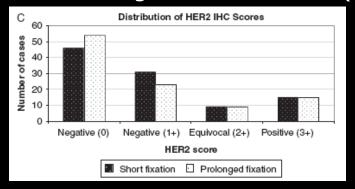
101 breast carcinomas:

99 % Concordance between short fixation and long fixation for ER (SP1)

95 % Concordance between short fixation and long fixation for PR (1E2)

98 % Concordance between short fixation and long fixation for HER2 (A0485)

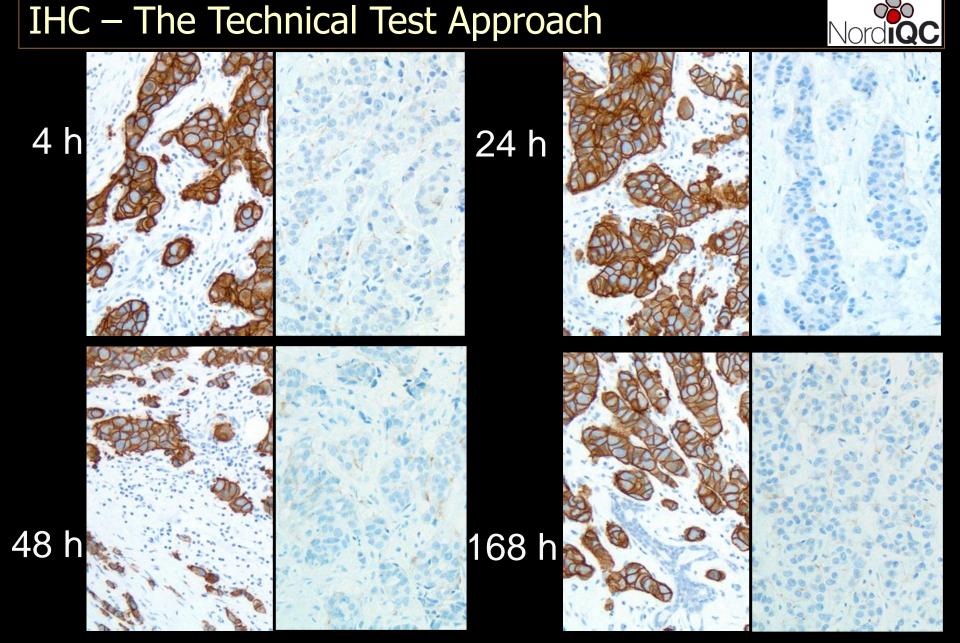






Internal IHC validation	4 h. NBF	24 h. NBF	48 h. NBF	168 h. NBF
Tumour 1	1+	1+	1+	1+
Tumour 2	3+	3+	3+	3+
Tumour 3	0	0	0	0
Tumour 4	1+	1+	1+	1+
Tumour 5	0	0	0	0
Tumour 6	3+	3+	3+	3+
Tumour 7	0	0	0	0
Tumour 8	0	0	0	0
Tumour 9	0	0	0	0

Breast carcinomas, HER-2 PATHWAY, rmAb 4B5 (CC1 Mild, Ab inc. 20 min. 36°C, UltraView DAB)



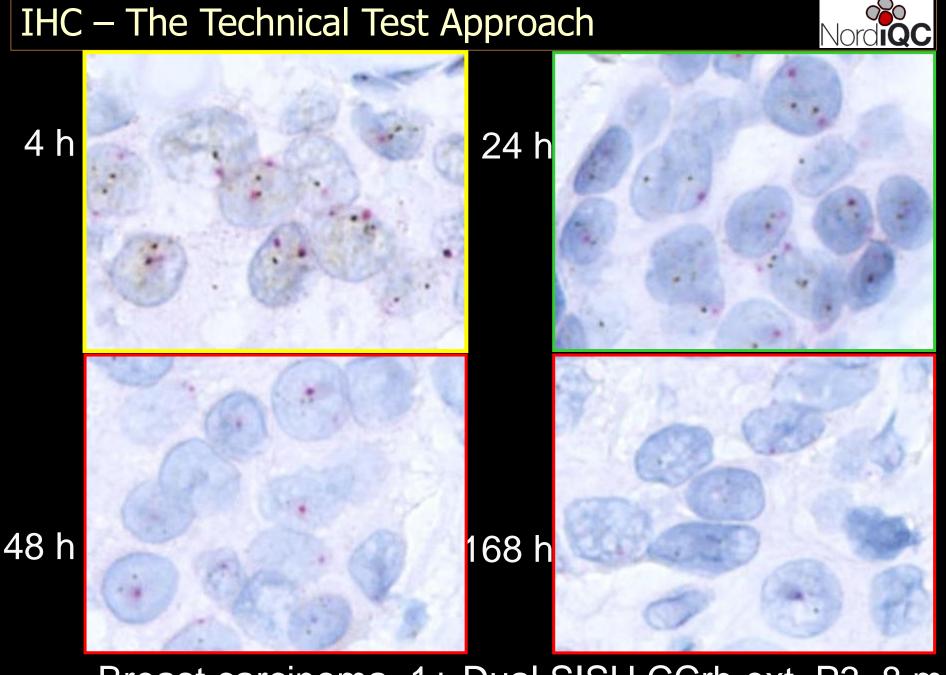
Breast carcinoma 3+, 1+, HER-2 PATHWAY, rmAb 4B5



Internal SISH validation	4 h. NBF	24 h. NBF	48 h. NBF	168 h. NBF
Tumour 1	-	-	-	FN
Tumour 2 Amp	+	+	+	+
Tumour 3	(?)	-	FN	FN
Tumour 4	-	-	FN	FN
Tumour 5	-	-	-	-
Tumour 6 Amp	+	+	+	+
Tumour 7	-	-	-	FN
Tumour 8 poly.	-	-	-	FN
Tumour 9 poly.	-	-	-	FN

HER-2 ISH: 8/36 cores could not be assessed..!

Breast carcinomas, Dual SISH CCrb ext, P3. 8 m



Breast carcinoma, 1+ Dual SISH CCrb ext, P3. 8 m



- 1. Cold ischemia time (time from removal to fixative)
- 2. Method of processing (tissue thickness, temperature, fixative volume to tissue mass ratio)
- 3. Type and quality of fixative
- 4. Total time in formalin
- 5. Section handling cutting, drying, slide type...
- 6. Storage conditions (blocks and cut slides)

IHC – Alternatives to 10% NBF...



Name	Contains	Company
F-solv	Denat. EtOH / Aldehyde derivate / Stabiliser	Yvsolab
UPM	Ethanol / Methanol / 2-Propanol / Formaldehyde	Copan
GreenFix	Ethandial / Ethanol	Diapath
CyMol	Ethanol / Methanol / 2-Propanol	Copan
RCL-2	Ethanol / Acetic acid / Complex carbohydrates	Alphelys
FineFix	Ethanol / Glycerol / PVA / Simple carbohydrates	Milestone
Formaldehyde-EtOH	Formaldehyde / Ethanol / Buffer	BBC Biochemical
Zn-Formalin	Formaldehyde / Methanol / Zn-sulfate	Richard-Allen
Prefer	Glyoxal / Ethanol	Anatech
Davidson's AFA	Formaldehyde / Ethanol / Acetic acid	Electron Micr. Sci.
Molecular Fixativ	Methanol / Polyethylenglycol	Sakura
Pen-Fix	Formaldehyde / Ethanol / Buffer	Richard-Allen
Histochoice	Glyoxal / Zn-sulfate / Butandial	Ameresco-Inc.
O-Fix	Formaldehyd / Ethanol / Acetic acid	SurgiPath
GTF	Glyoxal / Ethanol	StatLab Medical
PAXgene Tissue-fix	Alcohols / Acid / A soluble organic compound	Qiagen- PreAnalytix



PAXgene Tissue New Tissue Fixation/Stabilization Technology

- Development began in 2007:
 - >1,500 compounds and combinations screened
 - >8,000 tissue samples tested to date
- Technology requirements
 - Histomorphology must be equivalent to FFPE tissue
 - RNA, DNA, miRNA must be preserved and of high quality
- Two-reagent system finalized in 2009
 - Fixation and stabilization reagents, both formalin-free
- First collection device
 - Container with two chamber one closure
- Under evaluation within SPIDIA
- Consortium 7 public research organizations, 8 companies,
 - 1 standards organization (CEN)
- Coordinator QIAGEN GmbH



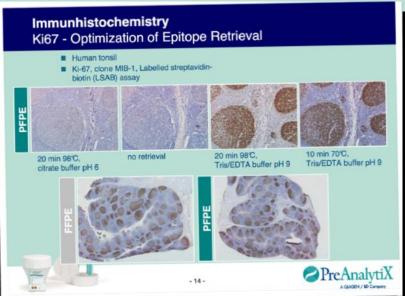


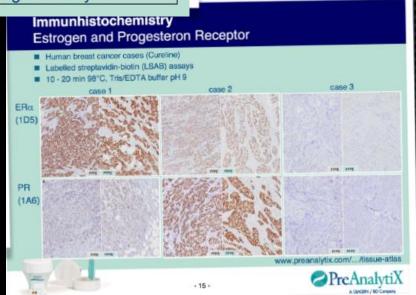
Summary PAXgene Tissue ...

- ... is a standardized system for tissue fixation, stabilization and biomolecule purification.
- ... preserves histomorphology and biomolecules.
- ... works without crosslinking and chemical modification.
- ... treated tissue can be stored within the stabilization reagent, or after processing.
- ... results in comparable morphology but superior molecular results
- ... requires protocol adaptations for immunhistochemistry staining



PAXgene Tissue enables multimodal analysis of biomolecules from the same sample, which is used for morphological analysis



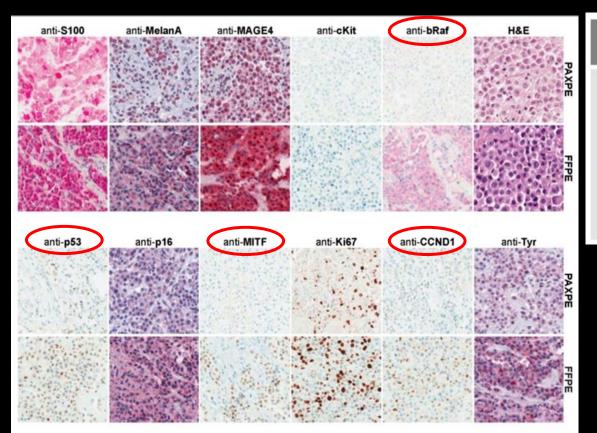




Morphology was well preserved in PAXPE samples. However, 5 out of 11 immunohistochemical markers showed significantly lower overall staining and staining intensity with PAXPE tissues in comparison with formalin-fixed, paraffin-embedded (FFPE).

Will PAXgene substitute formalin? A morphological and molecular comparative study using a new fixative system

Benedetta Belloni, ¹ Chiara Lambertini, ² Paolo Nuciforo, ² Jay Phillips, ³ Eric Bruening, ³ Stephane Wong, ³ Reinhard Dummer ¹ *J Clin Pathol* 2013;**66**:124–135.



Take home messages

- In PAXPE samples, morphology is well preserved but immunohistochemistry requires re-evaluation of markers and staining procedures.
- PAXPE samples provide greater template integrity of mRNA amplicons than formalin-fixed, paraffin-embedded samples.
- DNA fragmentation seems to be lower in PAXPE samples compared with formalin-fixed, paraffin-embedded samples.
- The authors would not suggest substituting formalin fixation with PAXgene fixation in a routine pathology laboratory.





A Critical Evaluation of the PAXgene Tissue Fixation System

Morphology, Immunohistochemistry, Molecular Biology, and Proteomics





Description of A	antibodies, Protocols, and Imp	nunohistochem	istry Outcom	ie		Am J Clin Pathol July 2016;146:25-40
Antibody	Clone/Company	Ref	Dilution	FFPE Protocof	Equivalent Staining Inter FFPE vs PFPE ⁶	
ung tissue						
TTF1	8G7G37/1 Ventana	790-4398	PD	CC1S - 16'	Yes (suboptimal)	
TTF1	8G7G37/1 Eurobio	CM0878	1:100	CC1M - 32'	Yes (suboptimal)	
p63	4A4 Ventana	790-4509	PD	CC1S - 16'	Yes (suboptimal)	FFPE vs PFPE
p63	BC4A4 Eurobio	PM163AA	PO	CC1S - 32'	Yes (suboptimal)	TIPL VSTIFL
p40	Polycional Diag Biosystem	RP163-05	1:100	CC2M - 32'	Yes (suboptimal)	
p40	BC28 Eurobio	ACI3066C	1:100	CC1S - 32'	Yes	
Napsin A	Polycional Ventana	760-4446	PD	CC1M - 16"	Yes (suboptimal)	DEDE - EEDE (7/00)
Napsin A	TMU-Ad 02 Eurobio	CM388CK	1:100	CC1M - 32'	Yes (suboptimal)	PFPE = FFPE (7/28)
CK5/6	D5/16 B4 Ventana	790-4554	PD	CC1S - 16'	Yes	
CK5/6	D5/16 B4 Dako	M7237	1:100	CC1M - 32'	Yes	
CD56	MRQ-42 Ventana	760-4596	PD	CC1M - 16"	Yes (suboptimal)	
CD56	123C3 Dako	M7304	1:100	CC1M - 321	Yes (suboptimal)	PFPE = Suboptimal (10/28)
Colon tissue						
CK7	SP52 Ventans	790-4262	PD	CC1S - 16"	No	
CK7	OV-TL12/30 Dako	M7018	1:200	CC1M - 32"	No	
CK20	SP33 Ventana	790-4431	PD	CC1S - 16'	Yes	PFPE = Insufficient (11/28)
CK20	Ks20.8 Dako	M7019	1:50	CC1M - 32'	Yes	TTTE - modimoroni (Tm20)
Collagen IV	CIV22 Ventana	760-2632	PD	Protéase 1 - 32'	Yes (suboptimal)	The state of the s
Collegen IV	CIV22 Dako	M0785	1:50	CC1M - 32'	Yes	
Ki67	30-9 Ventana	790-4286	PD	CC1S - 16'	No -	Samalualan
Ki67	Mib-1 Dako	M7240	1:100	CC2M - 32'	Yes	Conclusion
MLHT	M1 Ventana	790-4535	PD	CC1S - 16'	No	Although IHC is compromised in DEDE
MLH1	ES05 Dako	M3640	1:50	CC1M - 20'	No -	Although IHC is compromised in PFPE
MSH2	G219-1129 Ventana	760-4265	PD	CC1M - 16"	No S	ections compared to FFPE sections
MSH2	FE11 Dako	M3639	1:50	CC1M - 20'	No	then FEDE IIIO protector are used

No

CC1S - 16'

CC1M - 20"

CC1S - 32"

CC1M - 201

FFPE, formalin-fixed paraffin-embedded; PD, prediluted; PFPE, PAXgene-fixed paraffin-embedded.

44 Ventana

EP49 Dako

EP51 Dako

EPR3947 Ventana

MSH6

MSH6

PMS2

PMS2

1:50

PD

790-4455

760-4531

M3646

M3647

when FFPE IHC protocols are used,

protocol-optimization.

this can usually be addressed through

^{**}CC1S: pH 8.4; 60 min AR; Ab IT: 16, 20 or 32 min or 1 h. CC2S: pH 6.0; 60 min AR; Ab IT: 16, 20 or 32 min or 1 h. CC1M: pH 8.4; 30 min AR; Ab IT: 16, 20 or 32 min or 1 h. CC2M: pH 6.0; 36 min AR; Ab IT: 16, 20 or 32 min or 1 h. Protease 1 — 32 min: protease 8 min; Ab IT: 32 min. CC1S optiview 32*: pH 8.4; 56 min AR; Ab IT: 32 min. CC2M optiview 1 h: pH 6.0; 56 min AR; Ab IT: 1 h. CC2s optiview 1 h: pH 6.0; 8 min AR; Ab IT: 1 h.

Yes - no significant difference in immunoreactivity; Yes (suboptimal) = staining interpretable but suboptimal in PFPE compared to FFPE, No = PFPE staining insufficient for



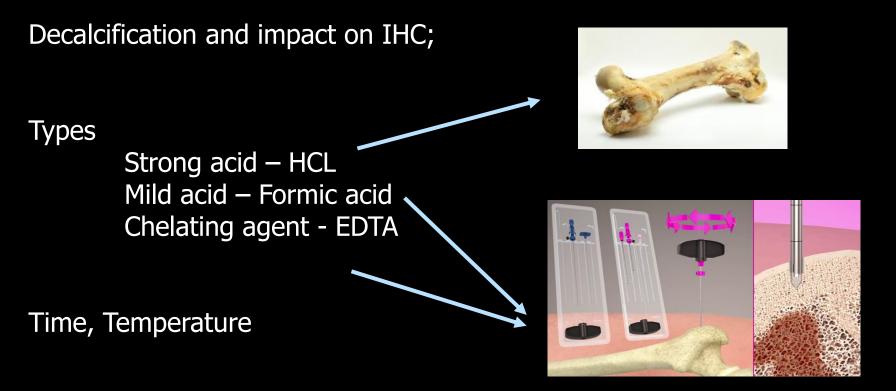
Change of fixation time / fixative:

 Use present standard fixative and time ranges as reference

2. Evaluate all biomarkers on material with the full diagnostic range of expression levels

3. Evaluate all different methods applied as diagnostic tools – IHC / ISH / PCR / NGS





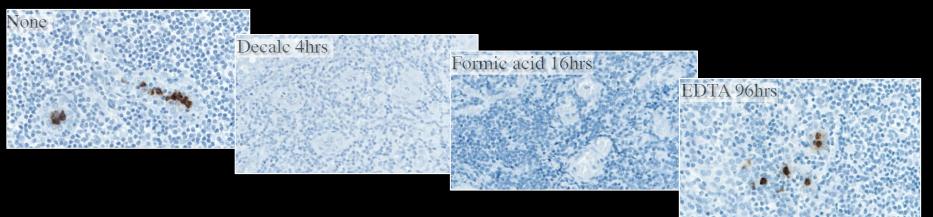
Time in NBF before decalcification



193 Abs. Fixed for 24 h in 10% NBF

Intensity Method	0/+	++	++(+)	+++	++++
Decalc (HCL)	159	23	1	8	2
Formic acid*	1	15	8	163	6
10% EDTA**	0	0	5	185	3

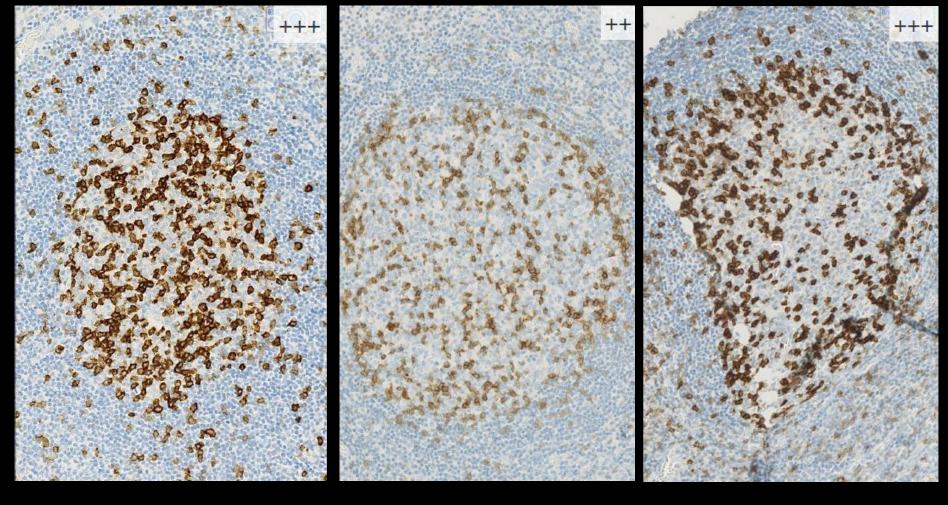
^{* 4}M formic acid + 0,5M sodium formiate, ** pH 7





Antibody	Reference	DECAL	Formic	EDTA
CD303, 124B3.13			888889788888	111
Makrofag, MAC 387		0		++(+)
Bcl-2, 124 *	8888 +++	0	111	+++
TCAR, BF1 *		0		
Galectin-3, 9C4	+++	0		111
Caveolin-1, 4D6		0		
CD279, NAT105	+++	0	++	111
Inhibin Alpha, R1		0		
Bcl-2, E17		0		+++
FOXP1, EPR4113		0		
pHH3, E173	+++	0	++	+++
CD1a, EP3622		0		
CD19, SP110		0	######################################	+++
CD103, EPR4166(2)		0		111
CD123, 6H6		0	++	++++
Neuroblastoma, NB84		0 88 88	++/+	33333+++33333
MUM1, MUM1p	8333377733333		++(+)	++(+)
Podoplanin. D2-40			++(+)	++(+)
Hairy Cell, DBA.44	+++	0	++(+)	+++
Oct-2 (C20), poly		0	++(+)	+++
CD27, 137B4	+++	0	++(+)	+++
CEA, Col-1		0	++(+)	+++
NSE, H14	+++	+(+)	++(+)	+++
CD117, YR145	+++	++(+)	++(+)	+++





No declacification

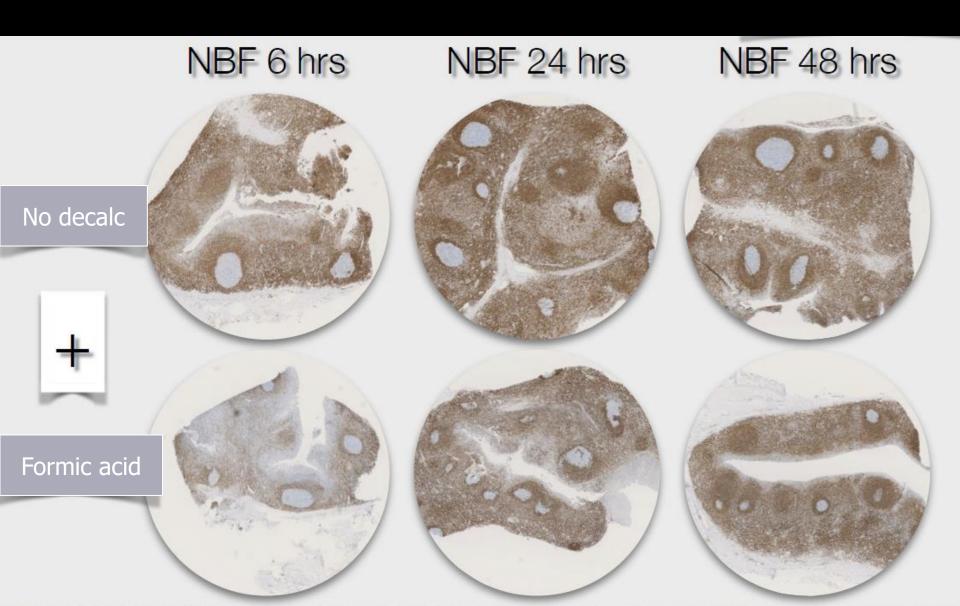
Formic acid

10 % EDTA

PD-1 (CD279) – mAb clone NAT105



Fixation time and decalcification in Formic acid; mAb clone 124, Bcl2





- 1. Cold ischemia time (time from removal to fixative)
- 2. Method of processing (tissue thickness, temperature, fixative volume to tissue mass ratio)
- 3. Type and quality of fixative
- 4. Total time in formalin
- 5. Section handling cutting, drying, slide type...
- 6. Storage conditions (blocks and cut slides)



Sectioning;

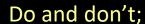


- Type of blade and frequency of replacement
- Microtome stability maintenance
- Temperature of block during sectioning
- Section thickness
- Water bath conditions, time and temperature
- Glass types and consistency
- Temperature and duration of slide drying



Flotation bath temperature is carefully checked. A temperature 4–5°C below the melting point (52-58°C) of the wax is optimal. Sections should readily flatten but the wax should not melt.

If sections are left on the flotation bath for more than 15 seconds or at too high temp., the wax melts. Although this may seem to make the process faster, it can rapidly cause over-expansion and tissue and cell damage.



Use Fresh knives... avoid "train lines"

Use cold blocks – place on ice tray – avoid freezer

Use water bath and monitor temp.

Strecth shortly in water bath

Prevent bubbles under the section

Dry sections vertically to let water drain (horisontally can trap water...)



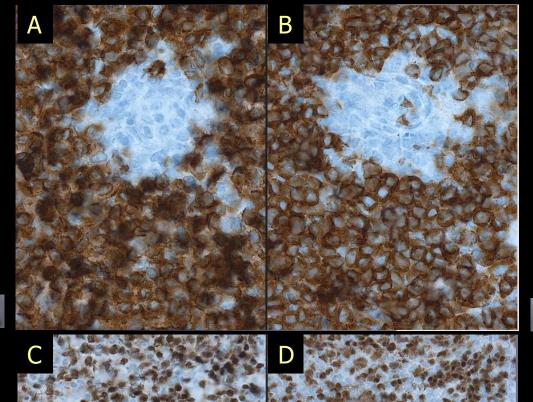




42°C 5 sec.

in bath

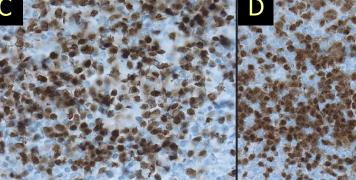




CD79a Mantle cell lymph. A+B same block

52°C 10 sec. in bath





PAX5 Hodgkin lymph. C+D same block

51

Courtesy; Tanya Julio



Dako	SK006 PD-L1	SK001 HER2 GE006 HER2	ALK GA785	CD3 GA503	Ki67 GA626
	4-5 um	4-5 um 3-5 um	4 um	4 um	4 um
Ventana	PD-L1 SP263 PD-L1 SP142	HER2 4B5	ALK 790-4794	CD3 790-4341	Ki67 790-4286

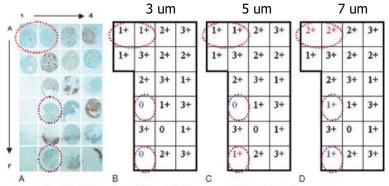


FIGURE 3. HER2 staining profiles for TMA cut at different thicknesses. TMA indicates tissue microarray.

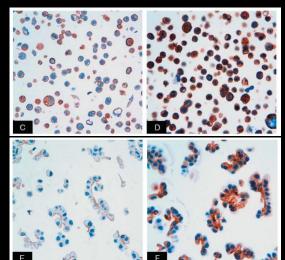
(Appl Immunohistochem Mol Morphol 2009;17:536–542)
Nondestructive Quality Control of HER2 Control Cell Line
Sections

The use of Interferometry for Measuring Section Thickness and Implications for HER2 Interpretation on Breast Tissue

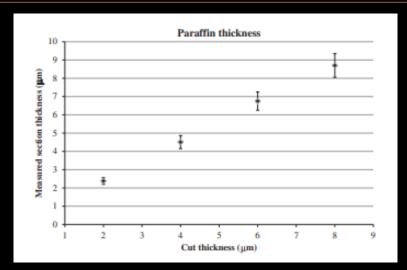
Craig Barker, BSc, Merdol Ibrahim, PhD, Keith Miller, FIBMS, and Vicky Reid, PhD

TABLE 2. Summary of Stage 1 Thickness Measurements for Each Cell Line, Indicating	Differentiation into Acceptable,
Unacceptable, and Borderline Groups	

Cell Line	Acceptable Thickness (μm)	Borderline Thickness (µm)	Unacceptable Thickness (µm)	Comments
SK-BR-3 (3+)	< 4.2 (n = 13)	4.2-5.1 (n = 9)	> 5.1 (n = 16)	Unacceptable slides gave excessive membrane and cytoplasmic staining. The borderline thickness category includes sections that passed and failed.
MDA-MB-453 (2+)	< 3.5 (n = 8)	N/A	> 3.8 (n = 30)	The MDA-MB-453 cell line was identified as the most critical of the four cell lines to be assessed for HER2 status, for which there was no borderline thickness region.
MDA-MB-175 (1+)	< 3.5 (n = 7)	3.5-4.5 (n = 11)	> 4.8 (n = 20)	Failure with this cell line was associated with complete membrane staining in some cells and an increase in cytoplasmic staining.
MDA-MB-231 (0)	< 8.5 (n = 38)	N/A	N/A	Interpretation of staining in the negative cell line was unaffected by section thickness







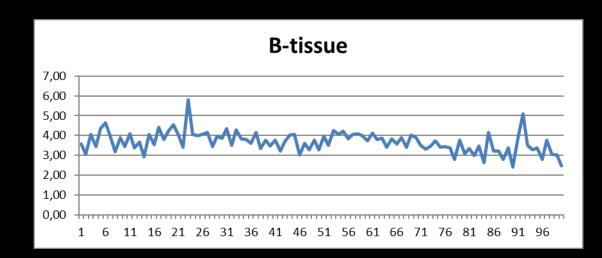
Tissue Thickness Effects on Immunohistochemical Staining Intensity of Markers of Cancer

Adrienne S. McCampbell, PhD,* Varun Raghunathan, PhD,* May Tom-Moy, PhD,* Richard K. Workman, PhD,* Rick Haven, PhD,* Amir Ben-Dor, PhD,† Ole F. Rasmussen, PhD,‡ Lars Jacobsen, PhD,‡ Martin Lindberg, PhD,‡ N. Alice Yamada, PhD,* and Carol Schembri*

(Appl Immunohistochem Mol Morphol 2019;27:345-355)

Deviation app. 10-15%

FIGURE 1. Determination of the thickness of paraffin cut by microtomy using interferometry. Paraffin blocks were cut using a Leica microtome programmed to cut 2, 4, 6, or 8 μ m sections (n = 50 at each thickness). The thickness of the cut paraffin was then measured using a Zygo interferometer along the boundary of the paraffin-glass interface. Values are interferometer determined mean (μ m) (\pm SD). Cut values are the microtome defined cut thickness.



Internal NordiQC study;

Section thickness precision in 100 serial sections cut at 3.5 um. (Leica microtome)

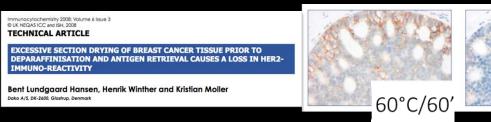
Average 3.68 Deviation 0,52 – app 14%



Glass types and drying conditions

	Time	Temperature
For IHC	30-60 min.	60°C

Avoid long time e.g. night over at 60°C, as some markers affected (e.g. HER2, PD-L1)



	Dako FLEX	SuperFrost	ТОМО
Dako Omnis	X	(X)	X
Ventana Bench.	-	(X)	X

As per data generated 2020-2021 internal NordiQC experiments

Uneven Staining in Automated Immunohistochemistry: Cold and Hot Zones and Implications for Immunohistochemical Analysis of Biopsy Specimens

Carol C. Cheung MD, PhD, JD,*† Paul E. Swanson, MD,‡ Søren Nielsen, BMS,§
Mogens Vyberg, MD,§ and Emina E. Torlakovic, MD, PhD||

60°C/16 hrs



- 1. Cold ischemia time (time from removal to fixative)
- 2. Method of processing (tissue thickness, temperature, fixative volume to tissue mass ratio)
- 3. Type and quality of fixative
- 4. Total time in formalin
- 5. Section handling cutting, drying, slide type...
- 6. Storage conditions (blocks and cut slides)



Antigen stability in cut sections and blocks – what is up and down...???

Decline in Antigenicity of Tumor Markers by Storage Time Using Pathology Sections Cut From Tissue Microarrays

> Fiona M. Blows, MSc,* Hamid R. Ali, PhD,† Sarah-J. Dawson, PhD,* John Le Quesne, PhD,§ Elena Provenzano, MB, || Carlos Caldas, MD,* and Paul D.P. Pharoah, PhD*¶ Appl Immunohistochem Mol Morphol 2016;24:221-226

"Biomarker antigenicity shows a small decline over time that is unlikely to have an important effect on studies of prognostic biomarkers".



Influence of slide aging on results of translational research studies using immunohistochemistry

Modern Pathology (2004) 17, 1414-1420

Martina Mirlacher, Marlis Kasper, Martina Storz, Yvonne Knecht, Ursula Dürmüller, Ronald Simon, Michael J Mihatsch and Guido Sauter

Institute for Pathology, University of Basel, Basel, Switzerland

"In summary, the data of this study confirm a major impact of the age of tissue sections on the outcome of IHC analyses".

Loss of antigenicity with tissue age in breast cancer

Susan E Combs¹, Gang Han¹, Nikita Mani¹, Susan Beruti², Michael Nerenberg³ and David L Rimm¹

Laboratory Investigation | Volume 96 March 2016

"The average signal decreased with preservation time for all biomarkers measured. For ER and HER2, there was an average of 10% signal loss after 9.9 years and 8.5 years, respectively, compared with the most recent tissue. Detection of Ki67 expression was lost more rapidly, with 10% signal loss in just 4.5 years".



Modern Pathology (2004) 17, 1414–1420 © 2004 USCAP, Inc. All rights reserved 0893-3952/04 \$30.00

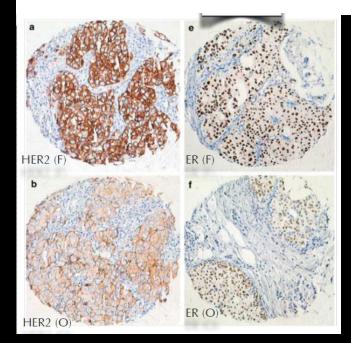
www.modernpathology.org

Influence of slide aging on results of translational research studies using immunohistochemistry

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Fresh sections (F) vs. sections stored at 4°C for 6 months (O)



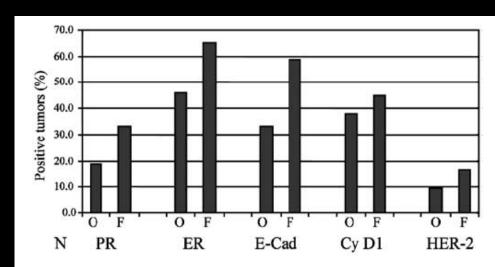


Figure 2 Influence of slide aging on the fraction of positive cases. For each antibody, the frequency of positive cases is shown as separate bars for old (O) and fresh (F) sections.



Factors influencing antigen preservation in cut sections;

Time

Temperature

Water amount in slide

Moist / humidity in room

Light

All with negative effects

Storage time	Storage temp.
Days	Room temp.
Weeks	4°C
Months	-20°C
Years	-80°C

Cut sections, mount on charged slides and dry overnight or up to 48 hours and store in closed boxes without baking.

Immediately before IHC bake 30-60 min at 60°C

Paraffin coatning of single slides or Paraplast sealing of boxes have not proven to be efficient



Is there an expiry date for tissue blocks...???



We use archive tissue for the entire IHC lifecycle...

Development Validation QC

R

CLINICAL DIAGNOSTICS



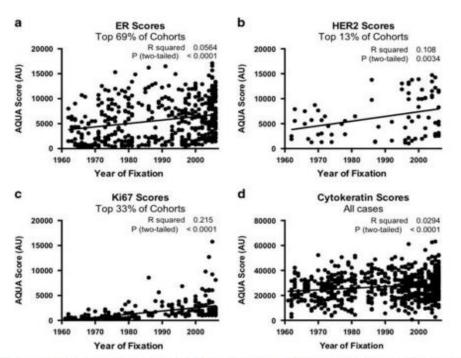


Is there an expiry date for tissue blocks...???

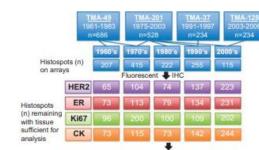
Loss of antigenicity with tissue age in breast cancer

Susan E Combs¹, Gang Han¹, Nikita Mani¹, Susan Beruti², Michael Nerenberg³ and David L Rimm¹

Laboratory Investigation | Volume 96 March 2016



The average signal decreased with preservation time for all biomarkers measured. For ER and HER2, there was an average of 10% signal loss after 9.9 years and 8.5 years, respectively, compared with the most recent tissue. Detection of Ki67 expression was lost more rapidly, with 10% signal loss in just 4.5 years. Overall, these results demonstrate the need for adjustment of tissue age when studying FFPE biospecimens. The rate of antigenicity loss is biomarker specific and should be considered as an important variablefor studies using archived tissues.



Automated Quantitative Analysis (AQUA)

Figure 1 A consort diagram showing the cohorts from which the tissues were derived and the date ranges for each followed by the number of cases analyzed for each biomarker. IHC, immunohistochemistry; TMA, tissue microarray.

Figure 2 The distribution of scores for each biomarker as a function of tissue age after omitting the fraction of expected negative cases. (a) ER, (b) HER2, (c) Ki67 and (d) cytokeratin. The fraction of positive cases is shown by percentage beneath the biomarker in the title. The regression value and P-value are presented in the insets. Au, arbitrary unit.



Correlation between PD-L1 expression and clinicopathological characteristics of non-small cell lung cancer: A real-world study of a large Chinese cohort

Thorac Dis 2019;11(11):4591-4601

Yan Jin^{1,2}, Xuxia Shen^{1,2}, Yunjian Pan^{2,3}, Qiang Zheng^{1,2}, Haiquan Chen^{2,3}, Hong Hu^{2,3#}, Yuan Li^{1,2#}

The surgical resection group consisted of 827 recently resected and 329 archived (>5 years old) NSCLC samples

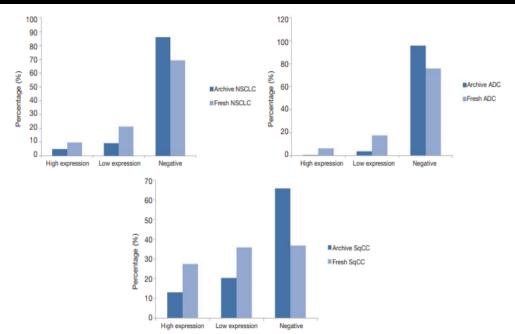
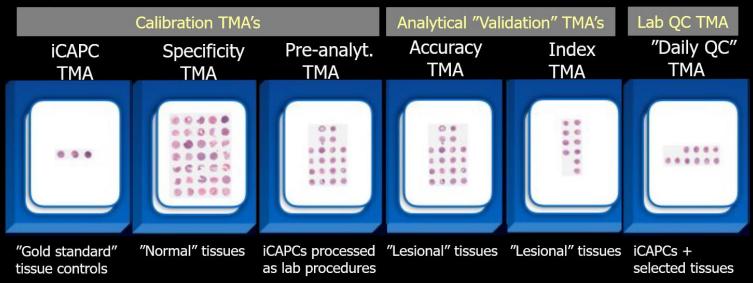


Figure 2 Comparison of PD-L1 expression in recently acquired samples and archived NSCLC samples. PD-L1, programmed death ligand-1; NSCLC, non-small cell lung cancer; ADC, adenocarcinoma; SqCC, squamous cell carcinoma.

PD-L1 high expression was observed in 9.7% of 827 NSCLC patients, including 6.5% with adenocarcinoma (ADC, n=690), and 27.4% with squamous cell carcinoma (SqCC, n=117). These results showed higher expression rates than those in archived samples (>5 years old, n=329).



External tissue control tool-box:



Take home message

No general problem to use archive tissue for most IHC markers and different purposes in the lifecycle of IHC.

However both for diagnostic purposes and IHC development blocks < 3-5 years preferable.

TMA's and QC blocks might show reduced expression overtime.



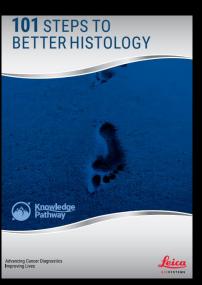
- 1. Cold ischemia time (time from removal to fixative)
- 2. Method of processing (tissue thickness, temperature, fixative volume to tissue mass ratio)
- 3. Type and quality of fixative
- 4. Total time in formalin
- 5. Section handling cutting, drying, slide type...
- 6. Storage conditions (blocks and cut slides)



Not much data on tissue processing impact on IHC..... !!!!!

General best practice recommendations;

- Tissue to formalin ratio; 1:10
- Tissue thickness of max 3-4 mm
- Use quality products for etanol, clearing and paraffin
- Maintain processor and exchange reagents on regular basis
- Avoid overloading tissue in cassettes
- Avoid overloading of cassettes in tissue processor containers





Appl Immunohistochem Mol Morphol • Volume 21, Number 4, July 2013

Implementation of a Microwave-assisted
Tissue-processing System and an Automated Embedding
System for Breast Needle Core Biopsy Samples:
Morphology, Immunohistochemistry, and FISH Evaluation

Enrico Pegolo, MD, Maura Pandolfi, BSc, and Carla Di Loreto, MD

HE ER, PR, Ki67 & HER2 IHC/ISH

A total of 233 consecutive needle core breast biopsy specimens were included in this study.

The fixation time was strictly standardized, ranging from 18 to 24h. After fixation, half of the core specimens from each case were randomly assigned to the Leica ASP 300S conventional processor (a total of 14 hours) and the other half in the Sakura Tissue-Tek Xpress 120 (1 h program).







Appl Immunohistochem Mol Morphol • Volume 21, Number 4, July 2013

Implementation of a Microwave-assisted
Tissue-processing System and an Automated Embedding
System for Breast Needle Core Biopsy Samples:
Morphology, Immunohistochemistry, and FISH Evaluation

Enrico Pegolo, MD, Maura Pandolfi, BSc, and Carla Di Loreto, MD

The <u>quality</u> of H&E and immunohistochemical tissue sections provided by the <u>new system is</u> comparable to that obtained after the conventional processing method; this system also reduces the turnaround time for surgical pathology reports. Moreover, this is the first study that validates the assessment of the main prognostic and predictive biomarkers in breast NCBs processed by a MW-assisted system and automatically embedded.

TABLE 3. Estrogen Receptor Status in the Conventionally Processed and in the Matched MW-assisted Processed NCBs of Breast Carcinomas

ER Status (MW)	ER S	Status (Convention	al)
	Positive	Negative	Total
Positive	62	0	62
Negative	0	16	16
Total	62	16	78

TABLE 4. Progesterone Receptor Status in the Conventionally Processed and in the Matched MW-assisted Processed NCBs of Breast Carcinomas

PR Status (MW)	PR Status (Conventional)			
	Positive	Negative	Total	
Positive	48	0	48	
Negative	0	31	31	
Total	48	31	79	

TABLE 5. Ki-67–Labeling Index in the Conventionally Processed and in the Matched MW-assisted Processed NCBs of Breast Carcinomas

Ki-67-Labeling Index	Ki-67-Labeling Index (Conventional)			
(MW)	Low	High	Total	
Low	36	3	39	
High	0	31	31	
High Total	36	34	70	

TABLE 6. HER2 Immunohistochemical Results in the Conventionally Processed and in the Matched MW-assisted Processed NCBs of Breast Carcinomas

HER2 IHC (MW)	HER2 IHC (Conventional)				
	Negative	Equivocal	Positive	Tota	
Negative	50	0	0	50	
Equivocal	2	11	0	13	
Positive	0	0	8	8	
Total	52	11	8	71	

HE <u>ER</u>, PR, Ki67 & HER2 IHC/ISH

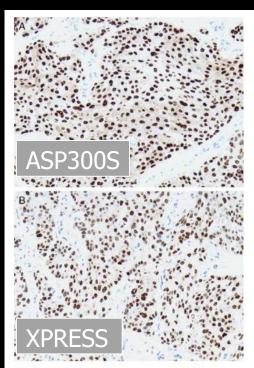


FIGURE 2. Needle core biopsy: invasive ductal carcinoma. Immunohistochemical reaction for estrogen receptor in the nuclei of tumor cells. The reaction is the same in the specimens prepared using the conventional processing method (A) and the microwave-assisted processing method (B) (A and B, immunoperoxydase for estrogen receptor, hematoxylin counterstain, original magnification × 200). [Magnet of the counterstain or counterst





HHS Public Access

Author manuscript

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Published in final edited form as:

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Understanding Preanalytical Variables and their Effects on Clinical Biomarkers of Oncology and Immunotherapy

Lokesh Agrawal¹, Kelly B. Engel¹, Sarah R. Greytak¹, and Helen M. Moore^{1,*}

¹Biorepositories and Biospecimen Research Branch (BBRB), Cancer Diagnosis Program, Division of Cancer Treatment and Diagnosis, National Cancer Institute, 9609 Medical Center Drive, Bethesda, MD 20892-9728

A Review of Preanalytical Factors Affecting Molecular, Protein, and Morphological Analysis of Formalin-Fixed, Paraffin-Embedded (FFPE) Tissue

How Well Do You Know Your FFPE Specimen?

B. Paige Bass, PhD; Kelly B. Engel, PhD; Sarah R. Grevtak, PhD; Helen M. Moore, PhD

 Context.—Formalin fixation and paraffin embedding is a timeless, cost-efficient, and widely adopted method of preserving human tissue biospecimens that has resulted in a substantial reservoir of formalin-fixed, paraffin-embedded blocks that represent both the pathology and preanalytical handling of the biospecimen. This reservoir of specimens is increasingly being used for DNA, RNA, and proteomic analyses.

Objective.—To evaluate the impact of preanalytical factors associated with the formalin fixation and paraffin embedding process on downstream morphological and molecular endpoints.

Data Sources.—We surveyed the existing literature using the National Cancer Institute's Biospecimen Research Database for published reports investigating the

potential influence of preanalytical factors associated with the formalin fixation and paraffin embedding process on DNA, RNA, protein, and morphological endpoints.

Conclusions.—Based on the literature evidence, the molecular, proteomic, and morphological endpoints can be altered in formalin-fixed, paraffin-embedded specimens by suboptimal processing conditions. While the direction and magnitude of effects associated with a given preanalytical factor were dependent on the analyte (DNA, RNA, protein, and morphology) and analytical platform, acceptable conditions are highlighted, and a summary of conditions that could preclude analysis is provided.

(Arch Pathol Lab Med. 2014;138:1520–1530; doi: 10.5858/arpa.2013-0691-RA)

IHC FISH PCR NGS

Meta analysis – 252 publications



INTERNATIONAL STANDARD

Molecular in vitro diagnostic

examinations — Specifications for pre-

examination processes for formalin-

fixed and paraffin-embedded (FFPE)

ISO 20166-1

First edition

2018-12

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Part 1: Isolated RNA

tissue —

examinations — Specifications for preexamination processes for formalinfixed and paraffin-embedded (FFPE) tissue —

Molecular in vitro diagnostic

Part 3: Isolated DNA



Pre-analytical step	ASCO/CAP*	IASLC**	ISO/TC 212***
Biomolecule/method	ER-, PR-, HER2-IHC	PD-L1-IHC	Isolated DNA, RNA
Ischemic time	60 min. or less.	30 min. or less	Avoid or as short as possible
Type of fixative	10% NBF	10% NBF	10% NBF
Time in fixative	6-72 hours	6-48 hours	12-24 hours
Tissue thickness/fixative ratio	5 mm/-	-/10:1	5 mm/4-10:1
Storage time/temp. for slides	6 weeks at RT#	8 weeks at RT#	Avoid/short at 2-8°C
Storage time/temp. for blocks	-	3 years/2-8°C or RT#	/2-8°C or RT#

^{*} American Society of Clinical Oncology (ASCO) and the College of American Pathologists (CAP), ** International Association for the Study of Lung Cancer (IASLC), *** European Committee for Standardization, ISO 20166, #Room temperature



Conclusions;

Pre-analytics are the fundament for optimal IHC Up to 80% of errors in pathology related to pre-analytics

- Time to and time in Formalin documented essential !!!
- Decalcification in EDTA preferable for IHC and other assays
- Slide type and section quality essential for consistency
- Storage conditions of slides/blocks can affect IHC
- Use good laboratory practice for tissue handling/processing



